

EASY TRANSFER

Description PU heat seal material with polyester backing featuring a matt finish, created for inkjet digital printing & cutting systems with solvent or eco solvent based inks.

Average film thickness before transfer: **90 micron**

Usage informations Due to the many different base materials available on the market, the following instructions are given as a guideline only :

Plotter settings (eg. with ROLAND VP-300)

Blade: **new at 50°**

Minimum cutting pressure: **65 gf**

Transfer setup

Temperature: **155 °C (310°F)**

Time: **15 seconds**

Pressure: **medium (3÷4 bar)**

Procedure **At the first use, we recommend to preheat the lower plate for 15 sec at 155°C.**

Print and cut

Weed out the excessive material

Remove the print from the support without the use of application tapes

To transfer immediately after printing, it is recommended to cover the print with silicon paper (110g/sqm).

For a normal application without silicon paper, let the print dry for at least 4 hours

Transfer the print.

Certifications The product is REACH approved

Suitable textiles Cotton, polyester and blends of these materials (not suited for treated and dye sublimation fabrics)

Washing instructions Wait **24h** after the heat transfer
60°C - inside out
Do not use bleach or other aggressive chemical agents.
Dry clean: **no**
Tumble dry: **yes**



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N.B. All information given in this sheet are based on our experience.
We always recommend performing a test before starting standard production.
For best results we recommend to store the product away from direct sunlight.

The product meets the Italian and EU regulations relating to its proper use, and to the (EU) regulation n. 1907/2006/EU REACH (Registration, Evaluation, Authorization and Restriction of Chemical substance). This document can be subject to variations. Updated versions are available on our website www.siser.it. For further information, please contact our Sales Office.
Thank you.